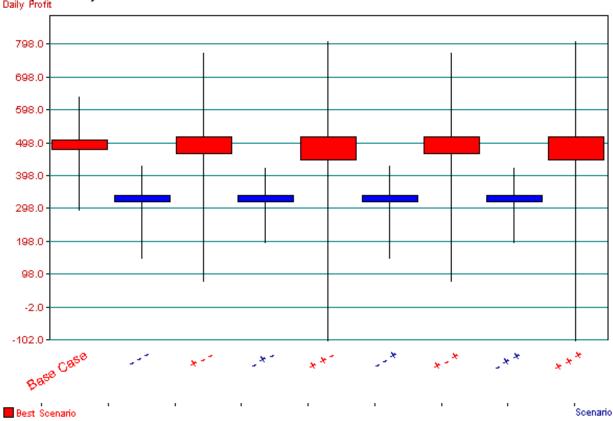
chapter 6

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Name: ID:

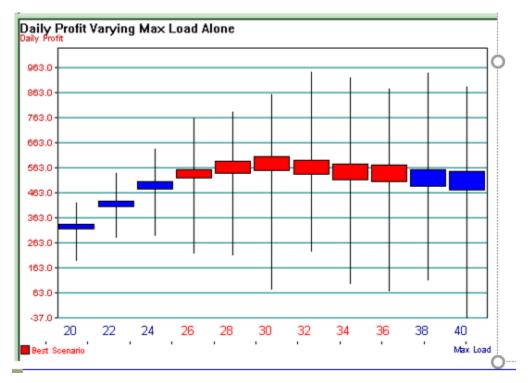
Describe using PAN in arena how to prepare such a chart (start with the model doe file, run it then on the PAN then your answer)

Daily Profit by Scenario



Name: ID:

Describe using PAN in arena how to prepare such a chart (start with the model doe file, run it then on the PAN then your answer)



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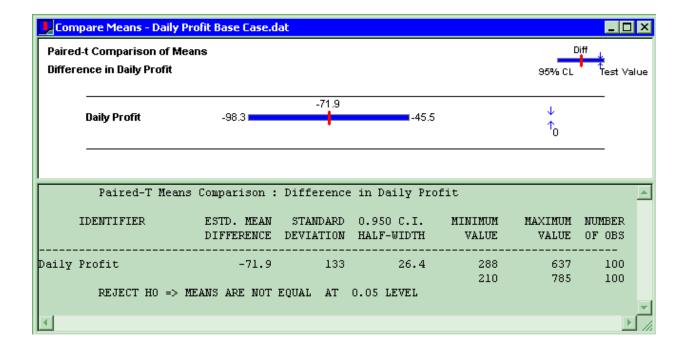
Name: ID:

Describe using OPTQUEST in arena how to implement this optimization problem

Maximize Daily Profit Objective function is the simulation model Subject to $20 \le \text{Max Load} \le 40$ Constraints on the input control (decision) variables $0.5 \le \text{Wait Allowance} \le 2.0$ Daily Late Wait Jobs < 0.75 An output requirement, not an input constraint

Name: ID:

Describe using output analyzer in arena how to make this alternative comparison



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Name ID

Write the model for simulating a transporter system in a manufacturing facility using Arena Simulation Software. The system consists of three workstations: A, B, and C. Parts arrive at Workstation A every 10 minutes on average (exponentially distributed), where they undergo processing with a time of tria(2, 3, 4) minutes. After processing, parts are transported by one of two available transporters to either Workstation B or Workstation C based on part type (50% to each station).

Each workstation processes parts with the same time:

Workstation B: tria(2, 3, 4) minutes

Workstation C: tria(2, 3, 4) minutes

Each transporter moves at a speed of 3 meters per second. The distances between stations are as follows:

A to B: 60 meters

A to C: 45 meters

B to Inspection: 75 meters

C to Inspection: 50 meters

After processing at B or C, all parts return to a central inspection area where final quality checks are also performed using the same processing time: tria(2, 3, 4).

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Name ID

Write the model for simulating a conveyor-based material handling system in a distribution center using Arena Simulation Software. The conveyor system starts at an entry point where parts arrive randomly (every 6 minutes on average, exponentially distributed). Upon arrival, parts are placed on a main conveyor loop that transports them to one of three sorting stations: S1, S2, or S3, based on their destination code (assigned randomly: 30% S1, 50% S2, 20% S3).

All sorting operations use the same processing time: tria(2, 3, 4) minutes.

The conveyor is 60 meters long and moves at a constant speed of 0.5 m/s

After sorting, parts exit the system

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Name ID

Boxes arrive to a warehouse every EXPO(10) minutes. Each box must be transported to one of four storage zones selected randomly. There are two forklifts that move the boxes; travel time between locations is based on a distance matrix provided below. Forklifts return empty after each delivery. Simulate for 8 hours

From	arrive	St1	St2	St3	St4
То					
Arrive	0	2	3	4	5
St1	1	0	3	4	5
St2	1	2	0	4	5
St3	1	2	3	0	5
St4	1	2	3	4	0

Patients arrive at a hospital every EXPO(15) minutes. After registration, they are transported by a porter to either radiology, lab, or consultation rooms. There are three porters who use predefined distances between stations (see table). Porters can carry only one patient at a time and return empty after each trip. Simulate for 10 hours and collect:

All distances are 5, processing times expo(7), patients leave directly after any operation

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Name II

Parts arrive every EXPO(6) minutes to a production line with three machines connected by non-accumulating conveyors. The conveyor speed is 12 ft/sec, and the distance between each station is 30 ft. Processing times are:

Machine 1: TRIA(2, 4, 6) minutes

Machine 2: EXPO(5) minutes

Machine 3: UNIF(3, 7) minutes

Each machine has a buffer space of 4 parts.

Name ID

In a packaging facility, products arrive every EXPO(5) minutes and are placed onto an accumulating conveyor that feeds three packing stations. Products wait on the conveyor until a station becomes available. Packing times are TRIA(3, 5, 8) minutes at each station. The conveyor can hold up to 20 items (this is related to the length of the conveyor, example 20, and the product needs one unit) . Simulate for 10 hours. Part leaves after packaging. Simulate using arena

Evaluate the first 3 random numbers R, R1, R2, R3 using linear congruential method if X0 = 10, M=103, a=13 c =17

random number generation

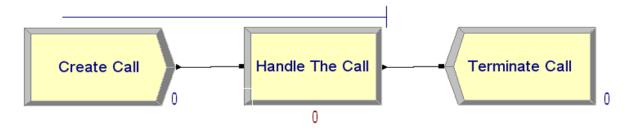
If the first 3 random numbers are R1: 0.1007, 0.9003, 0.21 R2: 0.5731, 0.3412, 0.7771 generate the first 3 standard normal numbers, then generate the first n(7,1)=sigma*Z+mean=1*Z+7.

random variate generation

Write the VBA code to read the variable cycle time when the reaches vba block , by first make the following message box to appear



For the arena model



Explain how the arrival can be generate according to the following arrival in excel sheet

